


# F<sup>o</sup>UNTAIN

BYsoda**stream**®

## User Manual

 Please read this User Manual and the Safety Information before operating the Soda Maker.

## FOR YOUR SAFETY

⚠ It is important that you read and understand all use and care instructions and the important safety information before operating the Soda Maker.

**SAVE THESE INSTRUCTIONS AND PROVIDE THEM TO ANY SUBSEQUENT USERS.**

## IMPORTANT SAFEGUARDS

- ⚠ **WARNING:** IF YOU ARE USING A CARBONATING BOTTLE THAT IS NOT MARKED 'DISHWASHER-SAFE', YOU SHOULD NEVER WASH IT IN THE DISHWASHER OR OTHERWISE EXPOSE IT TO HEAT OR EXTREME COLD. IF CARBONATING BOTTLES ARE MISTAKENLY WASHED IN THE DISHWASHER, DO NOT USE THEM. THROW THEM AWAY. USING BOTTLES THAT HAVE BEEN WASHED IN THE DISHWASHER OR BOTTLES THAT ARE SCRATCHED, WORN, DISCOLORED, OR DAMAGED IN ANY WAY MAY RESULT IN SERIOUS PERSONAL INJURY. **DO NOT** expose the carbonating bottle to temperatures above 120°F (49°C) or below 34°F (1°C). **DO NOT** wash the carbonating bottle in the dishwasher. **DO NOT** rinse the bottle in hot water and **DO NOT** place the bottle in the freezer. Doing so will compromise the integrity of the carbonating bottle material and may result in serious personal injury.
- ⚠ **WARNING: DO NOT** use the Soda Maker to carbonate any liquids other than plain water. Add flavor only after carbonation.
- ⚠ **WARNING: DO NOT** carbonate with any bottle not specifically designed to work with this Soda Maker.
- Close adult supervision is necessary when the Soda Maker is used by children.

## GENERAL WARNINGS

- ⚠ **DANGER:** Misuse of this Soda Maker may result in serious personal injury.
- ⚠ **WARNING: DO NOT** use the Soda Maker if it is not in its upright position.
- ⚠ **WARNING: DO NOT** carbonate an empty bottle.
- ⚠ **WARNING:** Carbonating bottle must be properly in place before operating the Soda Maker.
- **DO NOT** move Soda Maker during the carbonation process.
- **DO NOT** remove the carbonating bottle during the carbonation process.
- ⚠ **WARNING: DO NOT** use the Soda Maker for anything other than carbonating water.
- ⚠ **WARNING:** Use of this Soda Maker for any unintended purposes may result in serious personal injury.
- ⚠ **WARNING:** Always use the Soda Maker on a flat, stable, heat-resistant surface away from sources of heat. **DO NOT** place the Soda Maker on a hot surface (e.g. stove top) and never use it close to an open flame.
- To reduce the risk of personal injury or property damage, any servicing other than cleaning and user maintenance should be performed by a SodaStream-authorized service representative.

## CO<sub>2</sub> CARBONATORS

- ⚠ **DANGER:** A CO<sub>2</sub> leak can lead to carbon dioxide poisoning. In the event of a CO<sub>2</sub> leak, ventilate the area and seek immediate medical attention.
- ⚠ **WARNING:** The carbonator should be inspected prior to use for any dents, punctures, or other damage. If any are detected, **DO NOT** use the carbonator and contact a SodaStream-authorized service representative.
- ⚠ **DANGER:** Mishandling the carbonator can result in serious personal injury.
- Always keep the carbonator away from any heat source and out of direct sunlight.
- **DO NOT** transport the Soda Maker with the carbonator in place.
- **DO NOT** tamper with the carbonator in any way.
- **DO NOT** attempt to puncture or incinerate the carbonator.
- **DO NOT** throw the carbonator or cause it to fall.
- **DO NOT** handle a carbonator while it is discharging CO<sub>2</sub>.

## BOTTLES

- ⚠ **WARNING: DO NOT** carbonate with any bottle not specifically designed to work with this Soda Maker.
- ⚠ **WARNING:** If your carbonating bottle is not marked 'Dishwasher-Safe' - **DO NOT** expose the carbonating bottle to temperatures above 120°F (49°C) or below 34°F (1°C). **DO NOT** wash the SodaStream carbonating bottle in the dishwasher and **DO NOT** rinse the bottle in hot water. **DO NOT** place the bottle next to a heat source such as your kitchen stove. **DO NOT** leave the bottle in your car. **DO NOT** place the bottle in the freezer. Doing so will compromise the integrity of the carbonating bottle material and may result in serious personal injury.
- ⚠ **WARNING: DO NOT** use carbonating bottle if changes in shape have occurred, as that indicates the bottle is damaged. **DO NOT** use bottles that are scratched, worn, discolored, or damaged in any way.
- ⚠ **WARNING:** SodaStream carbonating bottles are clearly marked with an expiration date near the base of the bottle. **DO NOT** use bottles after this expiration date. Replace and recycle expired bottles in accordance with local recycling laws.

## CARBONATION

- ⚠ **WARNING: DO NOT** add flavoring prior to carbonation.
- ⚠ **WARNING: DO NOT** carbonate anything other than water.
- ⚠ **WARNING: DO NOT** carbonate an empty bottle.
- Close adult supervision is required when the product is used by children.
- Soda Maker must be in an upright position when in use.

## SODA MAKER STARTER KIT CONTENTS

- SodaStream Soda Maker
- Reusable BPA-Free Carbonating Bottle with Fizz-Preserving Cap
- SodaStream CO<sub>2</sub> carbonator

\* Includes a 60 L SodaStream CO<sub>2</sub> carbonator (under license). Once empty, the 60 L SodaStream carbonator can be exchanged for a full 60 L SodaStream carbonator for the price of the gas only. A 60 L SodaStream carbonator makes up to 60 L of soda depending on the level of carbonation and type of Soda Maker used.

## GETTING STARTED

Please refer to the following page in the "GETTING STARTED" section for corresponding written instructions.



## GETTING STARTED

Place Soda Maker on flat, sturdy surface, in an upright position. Remove packaging materials.

1. Press the tilt lever and unscrew the bottle from the Soda Maker.
2. Remove the back cover.
3. Remove the valve seal and cap from the carbonator valve. Insert the carbonator into the Soda Maker and screw it tightly into the carbonator holder (do not use any tools).
4. Replace the back cover.
5. Rinse bottle before using it for the first time. Fill the carbonating bottle with water to the fill line. For best results, carbonate with chilled water.
6. Press the tilt lever and screw the bottle into the Soda Maker.
7. Press the carbonating button with three presses of around two seconds each. You should hear a puffing sound after the third press. Three presses will create the normal level of carbonation. Additional presses will create a higher level of carbonation. It is normal to hear a puffing sound with each additional press.  
YOU MAY SEE SMALL PIECES OF ICE APPEAR IN THE WATER DURING CARBONATION IF VERY COLD WATER. If this happens shorten the duration of each press until the ice stops appearing or it can affect the carbonation. Any ice will simply melt.
8. Press the tilt lever and unscrew the carbonating bottle to remove from the Soda Maker.  
⚠ **WARNING: DO NOT** remove the bottle until you hear the sound of excess CO<sub>2</sub> releasing.

## MAKE SODA: ADD FLAVORING

**For SodaStream Caps:** Place a SodaStream Cap on the top of the bottle and press firmly. Flavor will be immediately released and dissolved. Remove SodaStream Cap. Enjoy your soda or place bottle cap and tighten for future consumption.

**For Sodamix Bottles:** Hold the carbonating bottle at a slight angle and slowly add the desired flavor. Place bottle cap and tighten; then mix with a gentle shake. See Sodamix bottle for instructions.

## CARE

### SODA MAKER

- Never use abrasive cleaners or sharp tools to clean. If needed, use a mild hand dishwashing liquid and a soft, damp cloth to clean. Dry thoroughly before reinstalling.
- Wipe spills in base to keep base dry.
- **DO NOT** place in water or wash in a dishwasher. Doing so will seriously damage your Soda Maker.
- **DO NOT** place or store the Soda Maker close to a heat source such as a kitchen stove.

### BOTTLES

#### FOR YOUR SAFETY:

- ⚠ **WARNING:** IF YOUR CARBONATING BOTTLE IS NOT MARKED 'DISHWASHER-SAFE', **DO NOT** WASH CARBONATING BOTTLE IN THE DISHWASHER. IF CARBONATING BOTTLES ARE MISTAKENLY WASHED IN THE DISHWASHER, **DO NOT** USE THEM. THROW THEM AWAY. USING BOTTLES THAT HAVE BEEN WASHED IN THE DISHWASHER OR BOTTLES THAT ARE SCRATCHED, WORN, DISCOLORED, OR DAMAGED IN ANY WAY MAY RESULT IN SERIOUS PERSONAL INJURY.
- If desired, rinse carbonating bottles with cold or lukewarm water, but never rinse with hot water. If needed, use a mild hand dishwashing liquid or SodaStream bottle cleaning tablets and a soft-bristled brush to clean.
- Only if your carbonating bottle is marked 'Dishwasher-Safe' can it be washed in the dishwasher.
- Every SodaStream carbonating bottle has an expiration date printed on it. **DO NOT** use bottle after this date.

### CARBONATORS

The SodaStream starter CO<sub>2</sub> carbonator is provided to you under license. The license allows you to exchange your empty carbonator for a full one at a participating SodaStream-authorized retailer near you for the price of the gas only.

Replacement carbonators are available wherever SodaStream products are sold. Visit us at [www.sodastreamusa.com](http://www.sodastreamusa.com) for a list of local retailers.

#### REPLACING AN EMPTY CARBONATOR

1. Unscrew the carbonating bottle from the Soda Maker.
2. Remove the back cover of the Soda Maker.
3. Unscrew the empty carbonator and remove from the Soda Maker. (Use caution when removing the carbonator as it may be very cold.)
4. Insert the new carbonator into the Soda Maker and screw it tightly into the carbonator holder. Do not use any tools. Replace the back cover.

## TROUBLESHOOTING YOUR SODA MAKER

Before you call for service, check the list of problems and solutions below:

### SODA MAKER DOES NOT WORK:

- You might be out of gas; replace your carbonator.
- Check that carbonating bottle has been filled with water up to the fill line.
- Ensure that the Soda Maker is always in an upright position.
- Carbonator may be loose. **DO NOT** use tools. Detach the bottle, open the rear cover, and retighten the carbonator. Apply firm pressure but do not over tighten. If the carbonator is already firmly in place, it may be empty. Replace with a full carbonator.
- ⚠ **WARNING:** Use caution when removing carbonator as it may be very cold.

### YOU HEAR GAS ESCAPING FROM THE BOTTLE:

- Bottle may not be properly attached. Allow the Soda Maker to finish the carbonation process and then you can detach the bottle and reconnect it, following the instructions in the “Getting Started” section.
- It is normal to hear a small amount of gas escape at the end of the carbonating process.

### WANT TO RE-CARBONATE A DRINK THAT WAS ALREADY CARBONATED:

- ⚠ **WARNING: FOR YOUR SAFETY, NEVER** carbonate again after adding flavor. You may recarbonate only water or unflavored soda.

### YOUR SODA MAKER CONTINUES TO RELEASE GAS AFTER CARBONATION IS FINISHED:

- ⚠ **WARNING: DO NOT** REMOVE THE CARBONATOR OR THE BOTTLE. LEAVE THE SODA MAKER IN AN UPRIGHT POSITION. DO NOT TOUCH IT UNTIL YOU NO LONGER HEAR GAS ESCAPING. When the Soda Maker is no longer releasing gas, remove the carbonating bottle, and contact your local SodaStream Customer Service Center.

### YOU HEAR THE SOUND OF LEAKING GAS AFTER INSTALLING A NEW CARBONATOR INTO THE SODA MAKER:

- There may be a pressure leak between the carbonator holder and the valve. Screw the carbonator tighter into its fitting. **DO NOT** use tools.

### YOU HEAR A LOW HISSING NOISE DURING CARBONATION:

- This is normal and the noise will stop after carbonation when the bottle is tilted forward, releasing the pressure.

### YOU EXPERIENCE POOR CARBONATION:

- If you have not yet added flavor, carbonate again to a higher carbonation level.
- Check the carbonator. You might be out of gas.

### WATER OVERFLOWS FROM THE CARBONATING BOTTLE DURING CARBONATION:

- Check that the carbonating bottle is filled to just below the fill line.
- Avoid pressing the carbonation button for too long. Use short, firm presses only.
- Check that the carbonating bottle is firmly screwed into the Soda Maker.

### YOUR SODA IS NOT FLAVORFUL ENOUGH:

- Just add more flavor to taste!
- **DO NOT** re-carbonate after adding flavor.

### SMALL PIECES OF ICE APPEAR IN THE WATER DURING CARBONATION:

- This is normal and might happen, especially when carbonating very cold water. The ice will quickly dissolve and you can enjoy your drink extra cold!

⚠ **WARNING:** If you suspect your Soda Maker is damaged, stop using it immediately and call your local SodaStream Customer Service Center.

## SODASTREAM LIMITED WARRANTY

Great care has been taken to ensure that your Soda Maker was delivered to you in good condition. SodaStream warrants, subject to the terms and conditions set forth in this limited warranty, that your Soda Maker will be free of defects in materials and workmanship under normal home use for two (2) years following the date of purchase.

It is recommended that you register your Soda Maker online, at [www.sodastreamusa.com](http://www.sodastreamusa.com), or send in the product registration postcard that came with your Soda Maker.

If your Soda Maker malfunctions during the warranty period, and we determine the malfunction was due to faulty workmanship or materials, we will either repair or replace it free of charge, at our discretion. SodaStream may replace your Soda Maker with a reconditioned Soda Maker, or an equivalent one if the model you purchased is no longer available. No refunds shall be given. This limited warranty is available to consumers located in the US only, if you own a Soda Maker that was purchased at retail in the US for personal, family or household use.

**This warranty DOES NOT cover:**

- Abuse, misuse, alteration of the Soda Maker, or commercial use;
- Damage resulting from carbonating liquids other than water;
- Normal wear and tear (e.g. discoloration);
- Product malfunctions that were a result, in whole or in part, by alteration, disassembly, or repair of the Soda Maker by a servicer other than an authorized SodaStream Service Center;
- Damage resulting from the use of Carbonators or Carbonating Bottles other than those approved by SodaStream for use with your Soda Maker;
- Damage resulting from use of the Soda Maker with an adapter valve;
- Damage resulting from the use of an expired Carbonating Bottle;
- Damage caused by accident, shipment or anything other than normal household use;
- The Carbonating Bottles and Carbonators.

SodaStream is not liable for incidental or consequential damages. The consumer's sole and exclusive remedy shall be repair or replacement according to the terms and conditions of this warranty. Some states do not allow the exclusion or limitation of these damages, so these exclusions may not apply to you. To the extent that this warranty is inconsistent with local law, this warranty shall be deemed modified to be consistent with such local law. You may also have other rights, which vary from state to state. The benefits given to the consumer by this warranty are in addition to other rights and remedies that may be afforded to the consumer by law in relation to this Soda Maker.

**TO OBTAIN WARRANTY SERVICE**

If your product is in need of warranty service, please contact the U.S. SodaStream Customer Service by telephone at 1-800-763-2258, fax at 1-856-667-7893, or contact us via our website at [www.sodastreamusa.com](http://www.sodastreamusa.com). A SodaStream representative will give you specific instructions on how to arrange for the shipment of your Soda Maker, at your expense, to one of our authorized service centers.

**FOR CALIFORNIA RESIDENTS**

California residents may also obtain warranty service by returning any malfunctioning Soda Maker directly to a retail store that sells similar SodaStream products. At the retail store's discretion, it may either replace the product or arrange for shipment to a SodaStream repair facility. Product registration is not a prerequisite for warranty protection.

**NON-WARRANTY SERVICE**

If SodaStream or its authorized agents determine that the malfunction or damage is not covered by the warranty, SodaStream will repair the Soda Maker only upon payment of the determined repair charge.

**TERMS AND CONDITIONS**

Any and all claims, complaints, demands for judgment or legal actions brought hereunder relating to in any way your Soda Maker shall be governed by, and construed in accordance with, the laws of the State of New Jersey without reference to its conflicts of law principles. Purchaser(s) and user(s) irrevocably consent to the jurisdiction of the State and Federal courts located in the State of New Jersey in connection with all actions arising out of or in connection with the Soda Maker. Purchaser(s) and user(s) waive any and all objections that venue in New Jersey is an inconvenient forum. Purchaser(s) and user(s) further agree that he or she will not initiate any action against SodaStream in any other jurisdiction.

**CARBONATORS**

Your Soda Maker has been designed to operate with a genuine SodaStream carbonator. Use of other CO<sub>2</sub> carbonators is not recommended as they may not be compatible with this SodaStream Soda Maker. Replacement carbonators are available from authorized SodaStream retailers.

**CARBONATING BOTTLES**

Your Soda Maker has been designed to operate with a suitable SodaStream carbonating bottle. Please recycle your expired bottles in accordance with local recycling laws.

**SPECIFICATIONS****Machine Rating:**

Maximum Working Pressure: 145 PSI/10 Bar

Maximum Allowed Operating Temperature: 104°F/40°C

USA:  
Imported by:  
SodaStream USA, Inc.  
Mt. Laurel, NJ 08054  
Toll-Free Customer Support: 1-800-763-2258  
Email: [info@sodastreamsupport.com](mailto:info@sodastreamsupport.com)  
[www.sodastreamusa.com](http://www.sodastreamusa.com)



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